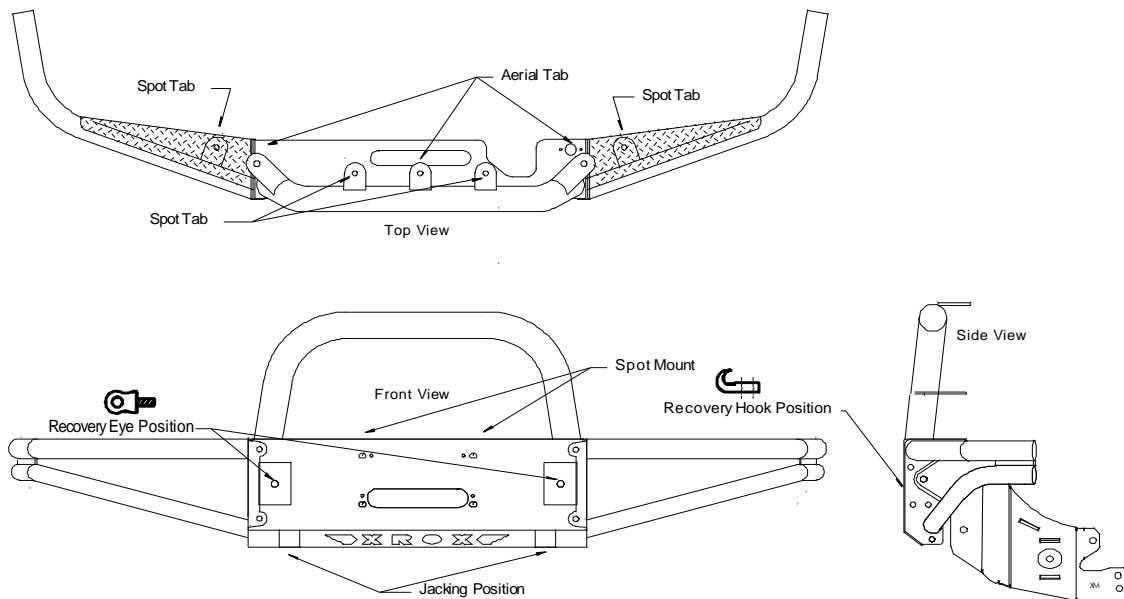# Outback Accessories Australia
Part No. XRTML - XROX Steel Tube Bar

Mitsubishi Triton ML & MN

This bar has detachable side wings that can be replaced if damaged; plus 6 spot tab, 3 aerial tabs, 2 jacking positions, 2 recovery eye and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 9500Lb. Warn low mount winch.

This bar & fitting kit is certified as being compatible with the Air Bag system of this vehicle. This sticker is to be attached to the up side of the centre section of the bumper pressing. The vehicle make and model need to be marked on the sticker with a ball point pen after it has been attached to the bar.

Fitting Instructions

1.   Front bumper cut: **NOTE:**Triton ML 07.2006 - 07.2009, Triton MN 08.2009 On.
To fit the Xrox bar, a bumper cut will need to be performed. Bumper can remain on the vehicle. An angle grinder with cutting blade is recommended as some sections of the cut are close to the chassis.

Undo all fasteners attaching the bumper to vehicle below the grill level. Mark out the bumper cut line using masking tape. Follow the diagram reference points to define the cut line. Care must be taken below the front grill as the front intrusion panel sits approx 20mm behind the bumper. There is also a small section of chassis approx. 15mm behind the bumper below the indicator. Expect to cut through metal when cutting through the flares section. De-bur the cut edge and apply pinch weld provided.
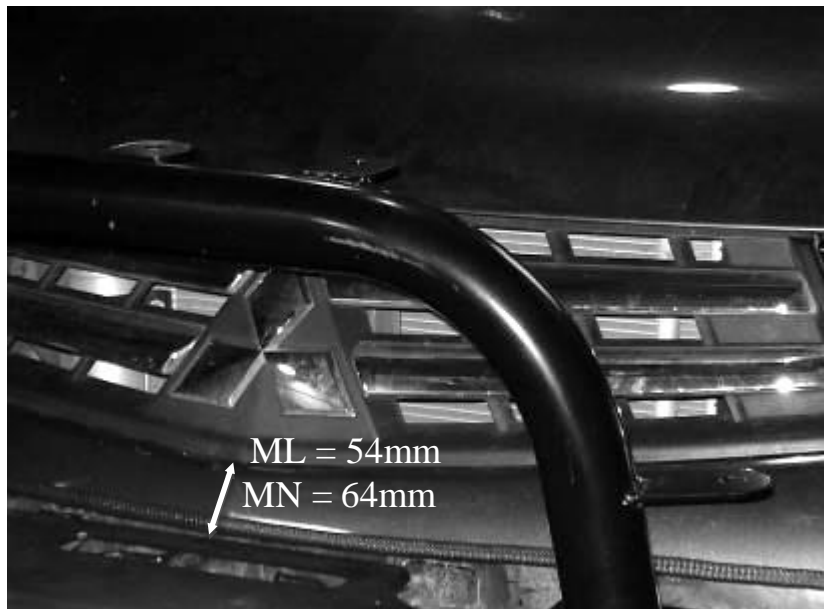
Bumper Cut Line (L & R):

For both MN & ML cut 125mm down from corner of headlight, following the angle of the headlight.

For ML: 108mm, for MN: 118mm straight down from where the corner of the headlight meets the front grill.

125mm

ML = 108mm
MN = 118mm

on ML & MN

Marking the centre:

For ML: 54mm, for MN:64mm straight down where the front grill meets the bumper

ML = 54mm
MN = 64mm

2.   **Remove inner guard brackets** (left and right) and **washer bottle** as seen in diagram.

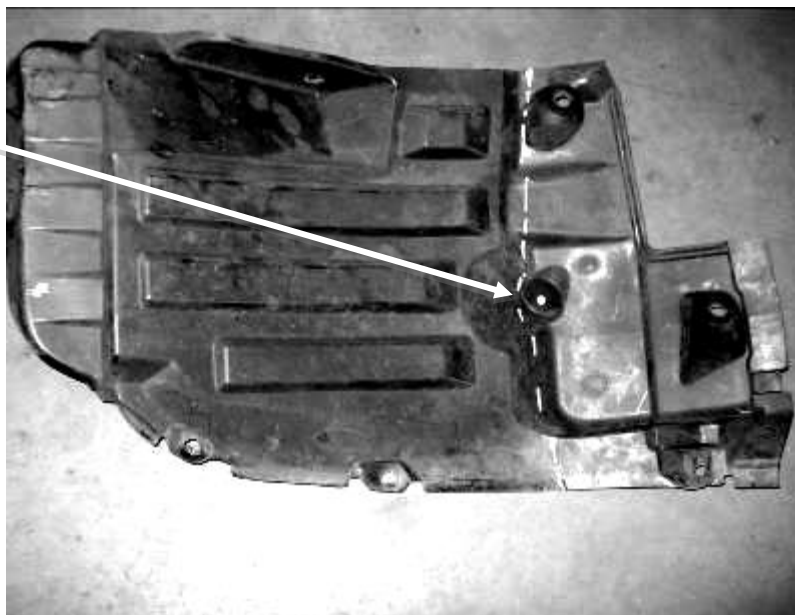Remove and discard mudguard Supports (L & R)

Remove and discard washer bottle

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3. **Trim inner guards** and drill 10mm hole as shown in diagram. Utilise an unused inner guard clip to fasten through drilled hole.

Create 10mm hole for an extra point to fasten the guard.

Trim the outside edge level with the bumper cut. Cut across the guard making sure pickup points are retained.

4. **Trim metal number plate supports** off the front intrusion panel.

5. **After Market washer bottle installation:**

Attach washer bottle bladder to the rear of the battery tray using m6x25 mudguard washer bolts, and bracket supports provided

Fasten one end of washer support Bracket to fuel pump bracket. Mark and drill 8mm holes in battery tray to fasten bracket.

Connect existing wiper tube to the bladder and wire up electrics.

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6. Press the tube inserts into the ends of the wings. Use sikaflex or similar sealant to create watertight seal, and assemble the side tube wings to the bar centre. 6) M10 bolts, washers, s/washers, nuts, 2) M12 button head allan bolts **per side** are used to bolt the front of the side wing to the centre.

7. Fit the ML mounts to the chassis using 3) 10mm fine thread bolts, 1) 10mm coarse threadbolt and two 12mm bolts. Two 12mm holes will need to be drilled into the front body mounts.

8. Fit the assembled tube bar to the mounts and align the bar to the vehicle. 4) M12 bolts, thick washers, s/washers and nuts **per side**. Tighten all bolts.

9. Fit the number plate with the existing screws.

Kit Contents

Qty.	Description	Qty.	Description
1	XROX Bar Centre **(C01)**	3	M6x25 mudguard washer bolts
1	ML XROX Bar Side Wing R/H **(25)**	3	6mm washer nuts
1	ML XROX Bar Side Wing L/H **(26)**	18	12mm Spring Washer
2	ML Bar Mounts (XM)	36	12mm Flat Washers
1	**Air Bag Protection Sticker**	18	12mm Nuts
1	2.5m Pinch Weld Repinch 056 (no rubber)	12	10x25mm Bolts
2	Plastic Tube Inserts 48mm (ID 42mm)	12	10mm Spring Washers
2	Plastic Tube Inserts 42mm (ID 36mm)	24	10mm Flat Washers
1	Washer bottle bracket (XRTML4)	12	10mm Nuts
1	Washer bottle bladder	3	10x30mm 1.25 Bolt
14	12x35mm Bolts	1	Fitting instructions
4	12x40mm button head allan bolts		

Kit Packed by:	Checked By:	Date: