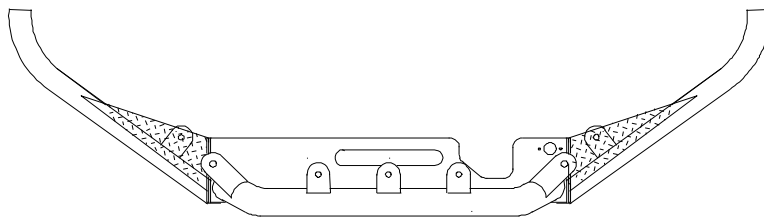
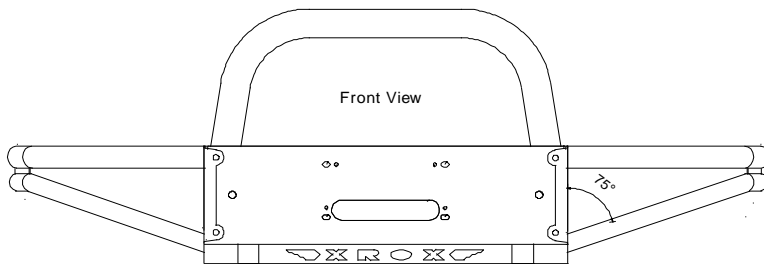


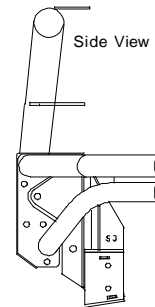
Suzuki Jimny October 2012 on



Top View



Front View



Side View

Suzuki Jimny Mounts (SJ2)

This bar has detachable side wings that can be replaced if damaged; plus 6 spot tab, 3 aerial tabs, 2 jacking positions, 2 recovery eye and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 9500Lb. Warn low mount winch.

This bar & fitting kit are certified as being compatible with the Air Bag system of this vehicle. The sticker is to be attached to the up side of the centre section of the bumper pressing. The vehicle make and model need to be marked on the sticker with a ballpoint pen after it has been attached to the bar.

Fitting this bar requires a strip to be cut from the top of the original bumper.

Fitting Instructions

Remove the bumper and grill from the vehicle.

1. **Bumper Cut:** A strip across the top of the bumper must be cut and re-fitted in order to secure the bottom of the grill. Cut along the line moulded on top of the bumper as seen in Fig. 1. Clean the cut edge then re-fit the bumper section using original clips.

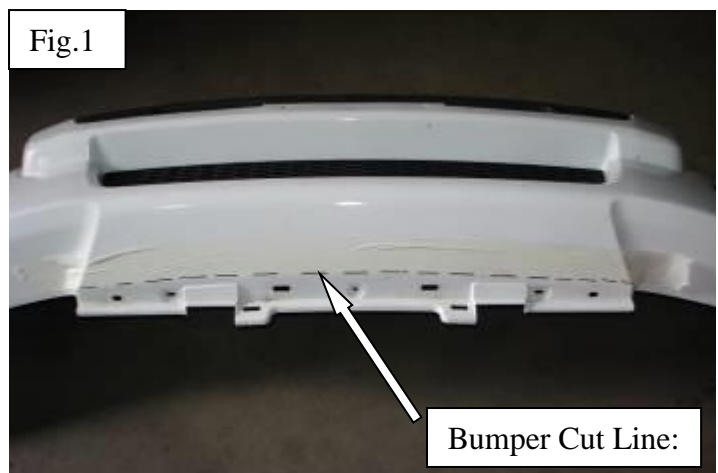
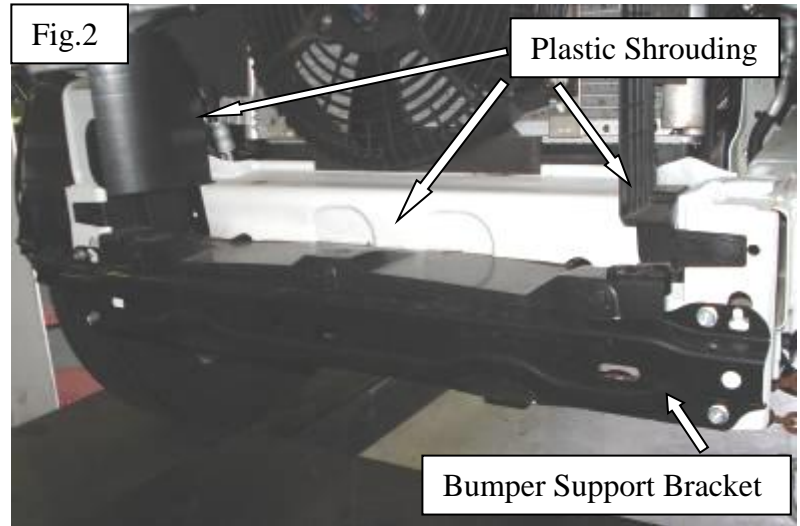


Fig. 1

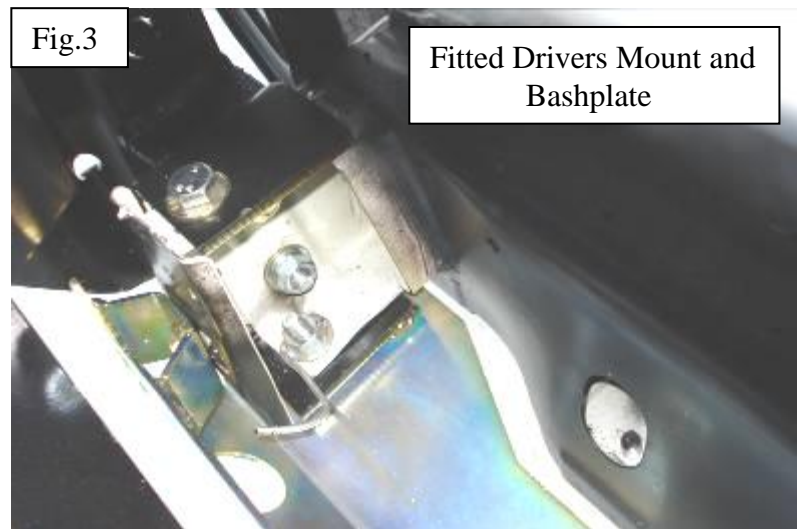
Bumper Cut Line:

- Remove the bumper support bracket and plastic shrouding (left, centre and right pieces) from the front of the chassis and discard.



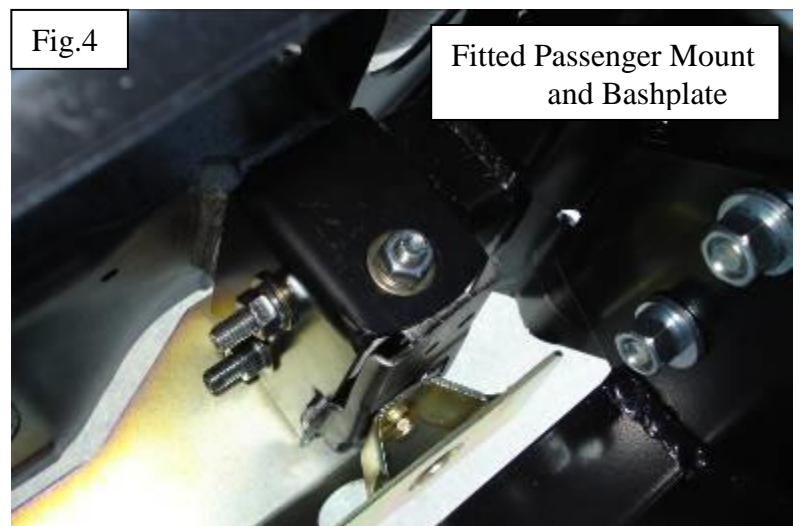
- Fitting Mounts:** Fit the driver's side mount before the passenger. All mounting points need to be drilled: 4) 11mm holes per side.

Place the driver's side bracket onto the chassis rail holding the front of the bracket against the front cap of the chassis. Mark and drill the side holes first, then fasten the mount to the chassis using 2) 10x30 bolts, washers, spring washers and



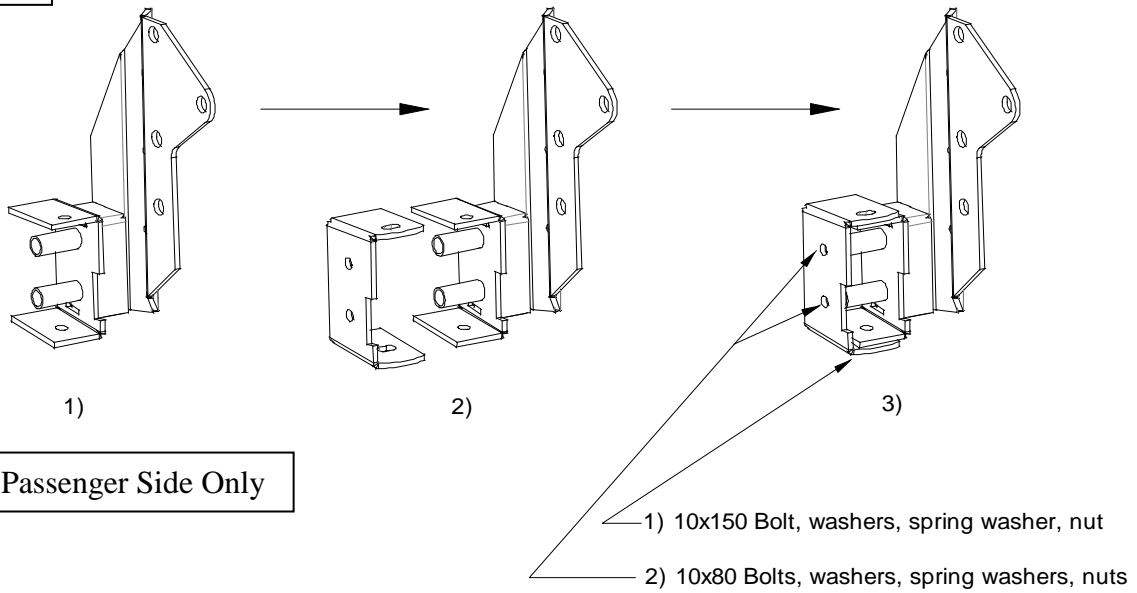
nuts. Once fitted up correctly and tightened, drill the top and bottom holes. Fit a 10x30 bolt, washers, spring washers and nut through the top hole. Leave the bottom hole until the bashplate is fitted.

Fitting the passenger side mount to the chassis requires an extra support bracket and 2) crush tube spacers. Position the mount on the chassis with the crush tube



spacers in position as seen in fig.5-1. Use the 10x80 bolts to loosely hold them in place. This will give you the correct distance between the mounts. Mark the top and bottom holes, then drill to 11mm. Next, fit the mount onto the chassis along with the support bracket as seen in fig.5-2 & 3. Fit the 10x150 bolt through the pre-drilled top and bottom holes. Using the support bracket holes as a guide, drill 2) 11mm holes through the side of the chassis. Remove the bracket, then refit with the crush tubes inserted. At this stage, leave the 10x150 bolt loose. Tighten the 10x80 bolts.

Fig.5

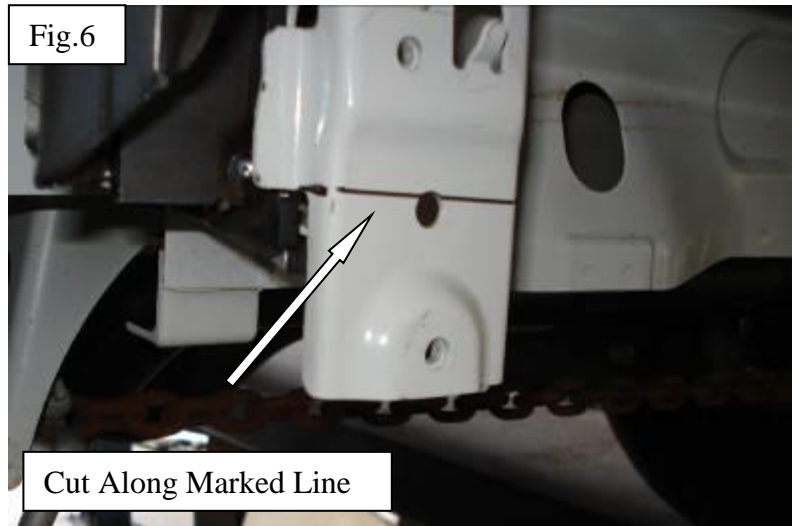


Passenger Side Only

4. **Installing the Xrox centre:** Loosely fit the Centre to the mounts using 8) 12x30 bolts, washers, spring washers and nuts.
5. **Installing Xrox wings:** Before tightening the centre, fit the wings using 6) 10x25 bolts, 4) 12x30 bolts, 4) 12x40 button head bolts, nuts, washers and spring washers (Ignore the top forward holes on this model). Once wings are fitted and tightened, align the bar so it is level and the wings follow the line of the bodywork. Tighten all bolts. Press the tube inserts into the ends of the wings. Use sikaflex or similar sealant to create watertight seal.

6. **Fitting the Radiator Guard:** Cut off the bottom section of the capping located on the front of the chassis rail. See fig.6. Clean up and paint the exposed metal edge.

Fig.6



Loosely fit the guard to the bottom Xrox mount holes (left and right). Driver's side: use a 10x40 bolt, washer, spring washer, 10mm nut and washer on wire and a 40x40x5 washer.

Place the 40x40x5 washer between the bashplate and mount as seen in fig.7. Passenger side: fit the plate using the 10x150 bolt, washers, spring washer and nut, also fastening the mount. Fasten the top of the bashplate using 2) 6mm mudguard washered bolts. Tighten all bolts.

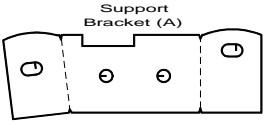
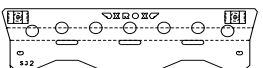
Fig.7



7. **Trim plastic mudguards** to suit the Xrox wings.
8. **Fit the number plate** using 2) 6mm washered bolts and washered nuts.

This XROX® tube bar comprises of both **powder coated** and **painted** parts, the side sections and centre are powder coated while the mounts are painted with a zinc enriched satin black enamel. If at any stage through the product's life the painted sections show signs of rusting, remove the rust and recoat with satin black zinc enriched enamel.

Kit Contents

Qty.	Description	Qty.	Description
1	Jimny XROX Centre (C01)	16	12mm Spring Washer
1	Jimny XROX Side Wing R/H (W37)	32	12mm Hardened Flat Washers
1	Jimny XROX Side Wing L/H (W38)	6	10x25 Bolts
2	Jimny2 Mounts: 1 L/H & 1 R/H ID: SJ2 (XRSJ2-01B)	3	10x30 Bolts
1	Support Bracket (XRSJ2-01 A) 	1	10x40 Bolt
1	Radiator Guard ID SJ2 (XRSJ2-02) 	2	10x80 Bolts
1	10mm Nut and Hard Washer on 200mm Wire	1	10x150 Bolt
1	40x40x5 Washer	12	10mm Nuts
2	42mm Long Tube Spacers (DWG#XRSJ2-01)	26	10mm Hardened Flat Washers
2	Plastic Tube Insert (ID 42mm)	13	10mm Spring Washers
2	Plastic Tube Insert (ID 36mm)	2	6mm mudguard washered bolts
1	Air Bag Protection Sticker	2	6mm washered bolts
4	12x40 button head allen bolts	2	6mm washered nuts
12	12x30 Bolts		
16	12mm Nuts	1	Fitting instructions

Kit Packed by:	Checked By:	Date:
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