

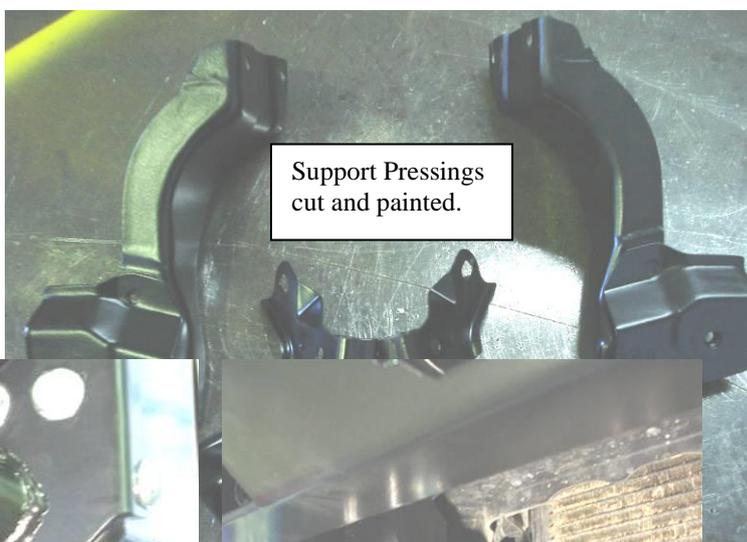
Prado VZJ95R & KZJ95R – Non Flared Model



This bar has detachable side wings that can be replaced if damaged; plus 6 spot tab, 3 aerial tabs, 2 jacking positions, 2 recovery eye and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 15,000Lb. Warn low mount winch.

Fitting Instructions

1. Remove bumper from vehicle.
2. Remove the grill.
3. Remove the lower grill support pressing, then remove the head light support pressings on both sides.
4. Cut the centre section out of the light support pressings, as shown in the photos. You end up with two smaller support brackets to support the bottom of the light either side. Use the OE M6 bolts that were removed to install these modified brackets.



5.

6.



M12x40x1.25 bolts, thick flat washers, s/washers, 1) M12x90 bolt, thick flat washer, s/washer and nut, 1) M12x30 bolt, thick flat washers, spring washer and nut. 2) M10x25 bolts, flat washer, s/washer and nuts **per side**.

7. Press the tube inserts into the ends of the wings. Use sikaflex or similar sealant to create watertight seal, and assemble the side tube wings to the bar centre. 4) M10 bolts, flat washers, s/washers, nuts, 2) M12 button head allan bolts **per side** are used to bolt the front of the side wing to the centre.
8. Fit the assembled tube bar to the inside of the mounts and align the bar to the vehicle. 4) M12 bolts, flat washers, s/washers and nuts **per side**. Tighten all bolts.
9. Fit the number plate with the existing screws.

(Note: 50mm Lift mounts P/No. XRPD90-15 Mount ID: XP15 are available).

This XROX® tube bar comprises of both **powder coated** and **painted** parts, the side sections and centre are powder coated while the mounts are painted with a zinc enriched satin black enamel. If at any stage through the product's life the painted sections show signs of rusting, remove the rust and recoat with satin black zinc enriched enamel.

Kit Contents

Qty.	Description	Qty.	Description
1	XROX Bar Centre (C01)	32	12mm Flat Washers
1	XROX Bar Side Wing R/H (W09)	2	12x90 Bolts
1	XROX Bar Side Wing L/H (W10)	20	12mm Nuts
2	Prado Mounts (XRPD90-1) (XP1) 1) L/H & 1) R/H	12	10x25mm Bolts
2	Prado Mounts (XRPD90-1) (XP2) 1) L/H & 1) R/H	16	10mm Spring Washers
2	Plastic Tube insert 42mm (ID 36mm)	4	10x30x1.25 Fine Bolts
2	Plastic Tube Insert 48mm (ID 42mm)	28	10mm Flat Washers
2	12x40x1.25 Fine Bolts	12	10mm Nuts
2	12x80x1.25 Fine Bolts	2	8x50mm Bolts
14	12x30mm Bolts	2	8mm Flat Washers
4	12x40mm button head allan bolts	2	8mm Mudguard washers
22	12mm Spring Washer	2	8mm Spring Washers
14	12mm x3mm thick Flat Washers	1	Fitting instructions

Kit Packed by:	Checked By:	Date:
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