

Outback Accessories Australia

Part No. XRPD2 - XROX Steel Tube Bar

Prado – KZJ120R

This bar has detachable side wings that can be replaced if damaged; plus 6 spot tab, 2 jacking positions, 2 recovery eye and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 10,000Lb. Warn low mount winch.

This bar & fitting kit is certified as being compatible with the Air Bag system of this vehicle. The sticker is to be attached to the up side of the centre section of the bumper pressing. The vehicle make and model need to be marked on the sticker with a ball point pen after it has been attached to the bar.

NOTE: This bar does not have the tags on the top of the hoop.

Fitting Instructions

1. Remove bumper from vehicle. Note: Retain all the mounting nuts, chassis to bumper.
2. Press the tube inserts into the ends of the wings. Use sikaflex or similar sealant to create watertight seal, and assemble the side tube wings to the bar centre. 6) M10 bolts, flat washers, s/washers, nuts, 2) M12 button head allan bolts **per side** are used to bolt the front of the side wing to the centre.
3. Fit the Prado mounts and tube guard to the chassis. Use the mounting hard wear retained from the removal of the OE Bar. Fit the plastic blanking plugs to the ends of the tube guard and fit this guard between the mounts, fixing it to the inside mount bolts.
4. Fit the mount support to the chassis behind the mount. The 8mm nut on the inside of the chassis will need to be chiselled off and a 12mm hole needs to be drilled through the hole in the side of the mount support through into the chassis. 1) M12x40x1.25 bolt, thick flat washer, s/washer. 1) M12 Captive nut Assembly. 1) M12x30 bolt, flat washer, s/washer and captive nut. 3) M10x25 bolts, flat washers, s/washers and nuts **per side**. Tighten all bolts.
5. Fit the assembled tube bar to the mounts and align the bar to the vehicle. 4) M12 bolts, flat washers, s/washers and nuts **per side**. Tighten all bolts.
6. Fit the number plate with the existing screws.

Kit Contents

Qty.	Description	Qty.	Description
1	Prado Xrox Centre (C02)	16	12mm Spring Washer
1	Prado Xrox Side Wing R/H (W15)	2	12mm x3mm thick Flat Washers
1	Prado Xrox Side Wing L/H (W16)	26	12mm Flat Washers
2	Prado Mounts (XRPRDO2-1) ID: XP2	12	12mm Nuts
1	Air Bag Protection Sticker	4	10x1.25 Fine Nuts
4	Plastic Tube Insert 48mm (ID 42mm)	20	10x25mm Bolts
2	Mount Support (XRPRDO2-2)	20	10mm Spring Washers
1	Tube Guard (XRPRDO2-6)	42	10mm Flat Washers
2	M12 Captive Nut Plates (XRPRDO2-5)	20	10mm Nuts
2	12x40x1.25 Fine Bolts		
10	12x30mm Bolts		
4	12x40mm button head allan bolts	1	Fitting instructions

Kit Packed by:	Checked By:	Date:
----------------	-------------	-------