

Nissan Navara D40 & Pathfinder R51



This bar has detachable side wings that can be replaced if damaged; plus 6 spot tabs, 3 aerial tabs, 2 jacking positions, 2 recovery eye and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 15,000Lb. Warn low mount winch.

Note: This bar was developed on a Navara D40 made in Thailand. A spacer (XRNAV2-9) is required between the front of the chassis and the bar mount on the Spanish built vehicle.

This bar & fitting kit are certified as being compatible with the Air Bag system of this vehicle. The sticker is to be attached to the top of the centre section of the bar. The vehicle make and model must be marked on the sticker with a permanent marker after it has been attached to the bar.

Fitting Instructions

1. Mark a cut line on the bumper 30mm above the centre of the groove that runs horizontal along the bumper below the grill. Use masking tape above the line to prevent marking the bumper section that will remain.
2. Cut and remove the lower section of the bumper. (A Jig saw can be used for this job).
3. Remove the steel section that is bolted across the front of the chassis and the hook if fitted on the under side of the L/H side of the chassis. Cut the four tags off the press steel section under the grill.
4. Fit the mounts to both chassis rails, (Thai Models: the captive nut plate will need to be inserted through the hole in front of the R/H chassis and positioned over the holes in the bottom of the chassis). A 2mm spacer fits between the mount and the bottom of the chassis rail. Fit the guard mount between the two bar-mounts and secure to the mount/chassis inner hole. The outer corners of the guard will need to be cut to clear the mounts, and then fit the guard. Hardware to secure



- both side mounts; 1) Captive nut plate. 6) 12x40x1.25 Bolts, flat washers, S/washers. 2) 12x30 Bolts, flat washers, s/washers and nuts.
5. Press the tube inserts into the ends of the wings. Use sikaflex or similar sealant to create watertight seal, and assemble the side tube wings to the bar centre. 4) M10 bolts, flat washers, s/washers, nuts, 2) M12 button head allan bolts **per side** are used to bolt the front of the side wing to the centre.
 6. Clean the cut edge of the OE bumper and fit the pinchweld rubber, with rubber facing in.
 7. Fit the assembled tube bar to the mounts and align the bar to the vehicle. 4) M12 bolts, flat washers, s/washers and nuts **per side**. Tighten all bolts. Fit the number plate with the existing screws.



This XROX® tube bar comprises of both **powder coated** and **painted** parts, the side sections and centre are powder coated while the mounts are painted with a zinc enriched satin black enamel. If at any stage through the product's life the painted sections show signs of rusting, remove the rust and recoat with satin black zinc enriched enamel.

Kit Contents

Qty.	Description	Qty.	Description
1	Navara XROX Centre (C01)	4	12x40mm button head allan bolts
1	Navara XROX Side Wing R/H (W17)	14	12x30mm Bolts
1	Navara XROX Side Wing L/H (W18)	20	12mm Spring Washer
2	Navara Mounts 1 L/H & 1 R/H (XRNAV2-1) ID: D40	8	12mm x3mm thick Flat Washers
1	Air Bag Protection Sticker	28	12mm Flat Washers
4	Plastic Tube Insert 48mm (ID 42mm)	12	12mm Nuts
1	Captive Nut plate with M12 nut (XRNAV2-7 A)	8	10x25mm Bolts
2	Spacers (XRNAV2-7 B)	8	10mm Spring Washers
1	Sump Guard Mount (XRNAV2-4)	16	10mm Flat Washers
2.4m	Pinchweld No Rubber	8	10mm Nuts
6	12x40x1.25 Fine Bolts	1	Fitting instructions

***Extra parts required when fitting a bar to Spanish built D40 - Check Order.**

Qty.	Description	Qty.	Description
2	Spacers (XRNAV2-9) - 1) L/H & 1) R/H	8	12x28x3mm Thick Washers
4	12x50mm bolts	4	12mm Nyloc nuts

Kit Packed by:	Checked By:	Date:
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