

## Hilux (Vigo) – 2005 to 8/2011



This bar has detachable side wings that can be replaced if damaged; plus 6 spot tab, 3 aerial tabs, 2 jacking positions, 2 recovery eye and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 9,600Lb. Warn low mount winch.

**This bar & fitting kit is certified as being compatible with the Air Bag system of this vehicle. The sticker is to be attached to the up side of the centre section of the bumper pressing. The vehicle make and model need to be marked on the sticker with a ballpoint pen after it has been attached to the bar.**

**NOTE: The bumper will require cutting on the TRD spec models.**

### Fitting Instructions

1. Remove bumper from vehicle.
2. Remove the plastic clip that retains the OE plastic bumper between the light and wheel arch on both sides.
3. Remove both head lights then remove the black plastic brackets from the bottom of the light housing and discard the bracket.
4. Press the tube inserts into the ends of the wings. Use sikaflex or similar sealant to create watertight seal, and assemble the side tube wings to the bar centre. 6) M10 bolts, flat washers, s/washers, nuts, 2) M12 button head allan bolts **per side** are used to bolt the front of the side wing to the centre.
5. Fit the Hilux mounts to the chassis. 2) M12x40x1.25 bolts, thick flat washers, s/washers, 2) M10x100 bolt, Clamp Plate, Tube Spacer, flat washer, s/washer, Nuts. 2) M10x1.25 Nuts, flat washer, s/washer **per side**.

6. Fit the assembled tube bar to the mounts and align the bar to the vehicle. 4) M12 bolts, flat washers, s/washers and nuts **per side**. Tighten all bolts.
7. Fit the rubber pinch weld to the front edge of the bash plate and fit the bash plate to the two inner studs on the front of the chassis, then fit the bottom of the plate two M8 bolts that secures the lower plate on the front end. *(Note: The front edge of the bash plate fits on the inside edge of the xrox bar).*
8. Fit the number plate with the existing screws.

This Xrox<sup>®</sup> tube bar comprises both **powder coated** and **painted** parts, the side sections and centre are powder coated while the mounts are painted with a zinc enriched satin black enamel. If at any stage through the product's life the painted sections show signs of rusting, remove the rust and recoat with satin black zinc enriched enamel.

*(Note: 50mm Lift mounts ID: HX5, and extended front protection guard #5 are available).*

#### Kit Contents

Qty.	Description	Qty.	Description
1	XROX Centre (C02)	14	12mm Spring Washer
1	XROX Side Wing R/H (W11)	2	12mm x3mm thick Flat Washers
1	XROX Side Wing L/H (W12)	24	12mm Flat Washers
2	Mounts (XRHLX15-1) <b>ID: HX 1</b> ) L/H & 1 R/H	12	12mm Nuts
2	Tube Spacer x 52mm long (XRHLX15-2 B)	2	10x100mm Bolts
2	Clamp Plates (XRHLX15-2 C)	4	10x1.25 Fine Nuts
1	Air Bag Protection Sticker	14	10x25mm Bolts
1	Front Bash Plate (XRHLX15-6)	20	10mm Spring Washers
4	Plastic Tube Insert 48mm (ID 42mm)	34	10mm Flat Washers
700mm	Pinch Weld (no rubber 056)	16	10mm Nuts
2	12x40x1.25 Fine Bolts	2	8mm Washered Bolts
8	12x30mm Bolts	2	8mm Mudguard washers
4	12x40mm button head allan bolts	1	Fitting instructions

Kit Packed by:	Checked By:	Date:
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