

**Holden RG Colorado 06/2012 On (Inc MY17)
Colorado 7 Wagon 12/2012 On**

This bar & fitting kit is certified as being compatible with the Air Bag system of this vehicle. The sticker is to be attached to the up side of the centre section of the bumper pressing. The vehicle make and model need to be marked on the sticker with a ballpoint pen after it has been attached to the bar.



This bar has detachable side wings that can be replaced if damaged; plus 6 spot tabs, 3 aerial tabs, 2 jacking positions, 2 recovery eyes and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 9,600Lb. Warn low mount winch.

Factory fog lamp brackets are optional (Part no. XRZ1 for Pre MY17) (Part no. XRZ4 for MY17 On)

MY17 RG Colorado parking sensor kit addon is available (Part no. XRZS-CL2)

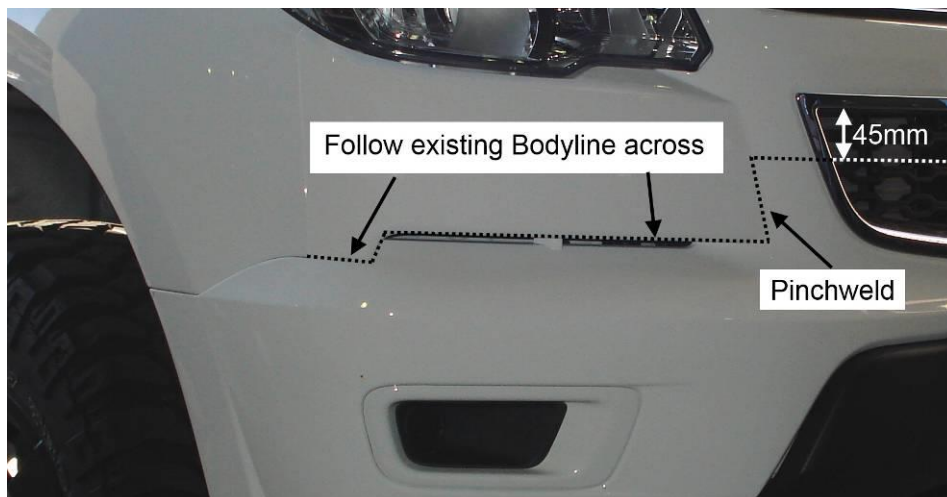
Fitting Instructions

1. Bumper Cut – Note: The bumper cut is different between the RG Ute and the Wagon.

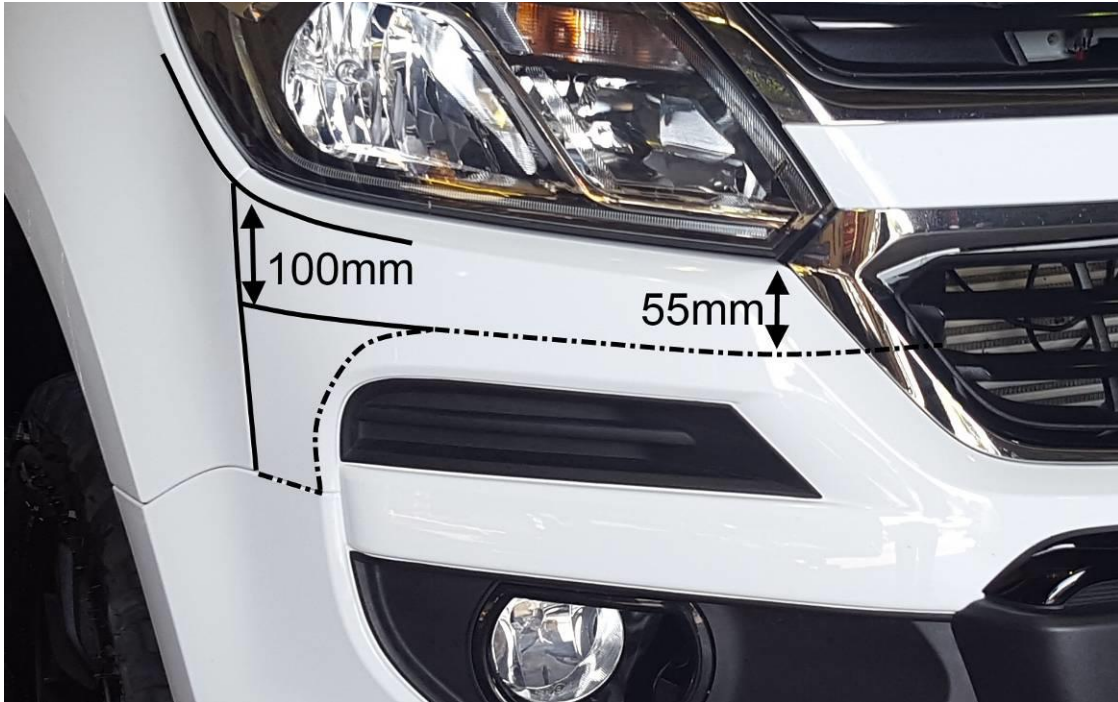
The bumper can remain on the vehicle while doing the bumper cut. Remove the 10mm bolts along the bottom of the bumper. Un-clip the factory spotlights (if fitted). Remove the factory splash guard and splash guard bracket, retaining the 10x25 1.25 thread bolts.

2. Bumper Cut: RG Colorado Ute 06/2012 – 06/2016 – See next page for RG MY17 & Colorado 7 Wagon.

Cut horizontally 45mm below the bottom lip of the lower grill section, across to the bumper moulding line below the headlight. Follow the moulding line down until the lower section of the bumper is reached. Use the existing hole in the bumper as the cut line, then follow the body line to the edge. Leave 1) row of honeycomb grill attached to the bumper. Fit pinch weld to the inside bumper section.



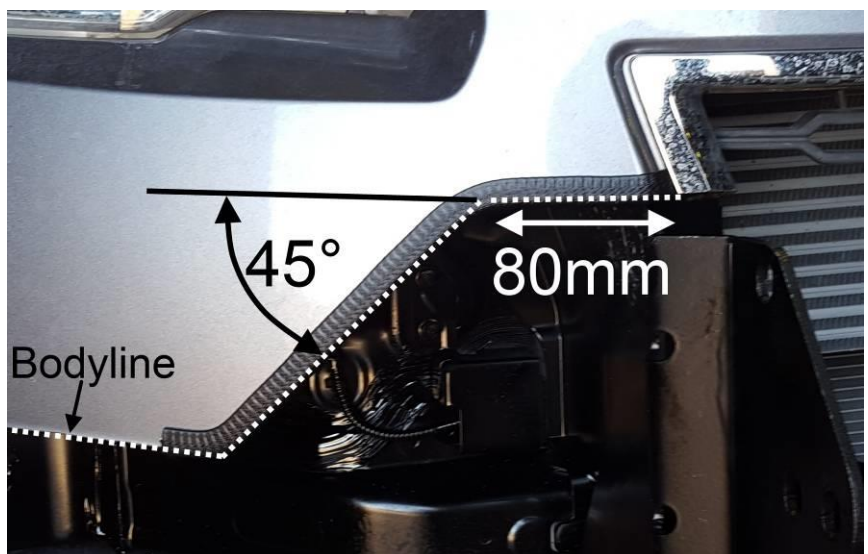
Bumper Cut: RG Colorado Ute 07/2016 On



3. A straight line will need to be marked under the headlight. Only the dotted line will be cut, mask the area to allow for marking out. The first point is measured down 55mm from the inner bottom of the headlight. Place a second point 100mm below where the bumper join meets the top body line (approx 10mm below the top of the bumper). For the next cut line locate the join between the bumper and wheel arch. Follow this line around until it turns 90° upward. At this point mark a cut line along the body line until the first ridge of the fog light recess is reached. Turn upward and follow this ridge, as the bodyline turns to go along the top of the faux vents don't follow it but instead blend a curve up to the line first marked out. (Only the straight line first marked out will be visible, the rest is hidden behind the side section of the bull bar). Continue the cut through the grille to meet with the opposite side. **NOTE:** If the Vehicle has sensors, an additional sensor kit will be required; Part No. XRZS-CL2.

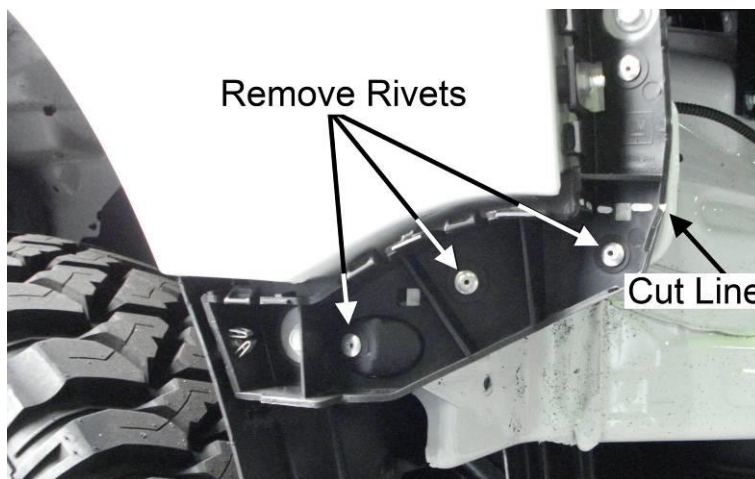
Bumper Cut: Colorado 7 Wagon

4. Cut horizontally 45mm below the bottom lip of the lower grill section, across 80mm then down on a 45° angle to meet the bodyline below. Then follow this body line to the edge. Leave 1) row of honeycomb grill attached to the bumper. Fit pinch weld to the inside bumper section.



Trimming Plastic Bumper Clip (All Models)

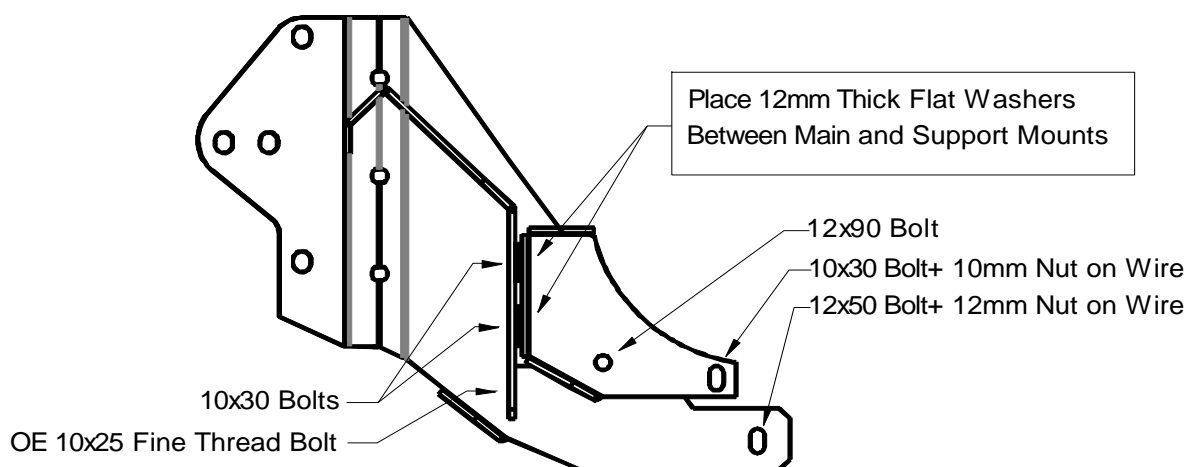
5. Drill out the bottom 3) rivets fastening the bumper clip to the vehicle. Use an angle grinder with a cutting disk to cut the bottom section of the clip off.
6. With the bumper removed, unbolt the front bumper cross member and discard.



Air Dam Trim

7. Before fitting the mounts trim the air dam to suit the mounts.

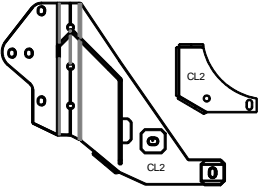
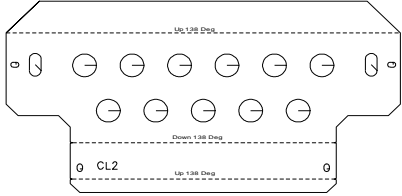
Fitting Mounts



8. Fit the main mount onto the outside of the chassis rail and fasten the front face with 2) M10 fine thread bolts retained from the OE bash plate and cross member. Fasten the lower rear hole with a 12x50 Bolt and 12mm nut on wire. Place the smaller support mount onto the inside face of the chassis rail. Loosely fasten it with a 12x90 bolt (picks up on both mounts through the chassis rail) and a 10x30 bolt and nut on wire. Fasten the two remaining holes on the front face with 2) 10x30 bolts. Place 12mm washers in the gap between the two mounts. All M12 mounting bolts require the use of thick washers. Align the mounts and tighten all bolts.
9. Assemble the side tube wings to the bar centre. 6) M10 bolts, flat washers, s/washers, nuts, 2) M12 button head allen bolts, flat washers, spring washers and nuts **per side** are used to bolt the front of the side wing to the centre.
10. Fit the assembled tube bar to the mounts and align the bar to the vehicle. 4) M12 bolts, thick washers, s/washers and nuts **per side**. Tighten all bolts.
11. Fit the bash plate to the bottom of the mounts using 2) 10x25 bolts, nuts, washers and spring washers. Use the OE bolts to fasten the rear of the bash plate to the cross member.
NOTE: On the MY17 On RG Colorado the OE plastic underbody guard is one piece. The Front of the guard will need to be trimmed off and sandwiched between the XROX bashplate and the radiator crossmember if it is to be reused.
12. Trim the mudguards to suit the line of the body.
13. Fit the number plate with existing screws.

This XROX® tube bar comprises of both **powder coated** and **painted** parts, the side sections and centre are powder coated while the mounts are painted with a zinc enriched satin black enamel. If at any stage through the product's life the painted sections show signs of rusting, remove the rust and recoat with satin black zinc enriched enamel.

Kit Contents

Qty.	Description	Qty.	Description		
1	XROX Bar Centre (C02)	1.2m	Pinch weld 056 – no sponge		
1	XROX Bar Side Wing R/H (W57)	1	Air Bag Protection Sticker		
1	XROX Bar Side Wing L/H (W58)	2	10mm Nut Only on 250mm Wire		
2	Mounts (XRCL2-1b) 2x L/H & 2x R/H 	2	12mm Nut + Washer on 150mm Wire		
		2	12x90mm Bolt		
1	Front Bash Plate (XRCL2- 4) ID: CL2 	2	12x50mm Bolt		
		4	12x40mm Button Head Allan Bolt		
		8	12x30mm Bolt		
		8	12mm Flat Washer		
		26	12mm Thick Washer		
		16	12mm Spring Washer		
		14	12mm Nut		
		6	10x30mm Bolt		
		14	10x25mm Bolt		
		20	10mm Spring Washer		
		38	10mm Flat Washer		
		18	10mm Nut		
		4	Plastic Tube Insert 48mm (ID 42mm)	1	Fitting instructions

Kit Packed by:	Checked By:	Date:
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