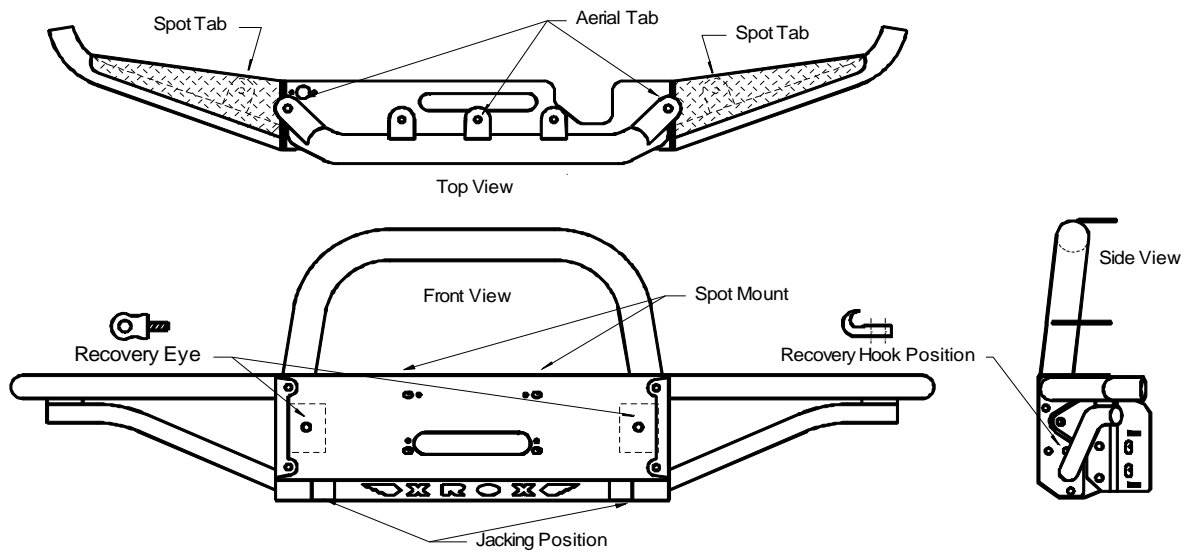


# Outback Accessories Australia

Part No. XR75 - XROX Steel Tube Bar

## Toyota 75 series - Cab Chassis & PC



This bar has detachable side wings that can be replaced if damaged; plus 6 spot tab, 3 aerial tabs, 2 jacking positions, 2 recovery eye and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 15,000Lb. Warn low mount winch.

(50mm Lift mounts are available P/No.XR75-2 Mount ID: 75 5).

### Fitting Instructions

1. Remove bumper from vehicle.
2. Fit the tube inserts to the tube wing ends. Use sikaflex or similar sealant to create watertight seal, and assemble the side tube wings to the bar centre. 4) M10 bolts, flat washers, s/washers, nuts. 2) M12x30 bolts, flat washers, s/washers, nuts. 2) M12 button head allen bolts **per side** are used to bolt the front of the side wing to the centre.
3. Fit the Toyota 75 Series mounts to the chassis. 1) M12x130 bolts, flat washers, s/washers & nuts. 4) M10x30x1.25 bolts, flat washer, s/washer, **per side**.
4. Fit the assembled tube bar to the mounts and align the bar to the vehicle. 4) M12 bolts, flat washers, s/washers and nuts **per side**. Tighten all bolts.
5. Fit the number plate with the existing screws.

This XROX® tube bar comprises of both **powder coated** and **painted** parts, the side sections and centre are powder coated while the mounts are painted with a zinc enriched satin black enamel. If at any stage through the product's life the painted sections show signs of rusting, remove the rust and recoat with satin black zinc enriched enamel.

**Kit Contents**

<b>Qty.</b>	<b>Description</b>	<b>Qty.</b>	<b>Description</b>
1	75 XROX Bar Centre (C01)	8	10x25mm Bolts
1	75 XROX Bar Side Wing R/H (W19)	16	10mm Spring Washers
1	75 XROX Bar Side Wing L/H (W20)	8	10x30x1.25 Fine Bolts
2	75 Mounts 1) L/H & 1) R/H (XR75-1) ID: 75	24	10mm Flat Washers
2	Plastic Tube insert 42mm (ID 36mm)	8	10mm Nuts
2	Plastic Tube Insert 48mm (ID 42mm)	2	8x50mm Bolts
2	12x130mm Bolts	2	8mm Flat Washers
12	12x30mm Bolts	2	8mm Mudguard washers
4	12x40mm button head allan bolts	2	8mm Spring Washers
18	12mm Spring Washer	1	Fitting instructions
36	12mm Flat Washers		
18	12mm Nuts		

Kit Packed by:	Checked By:	Date:
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