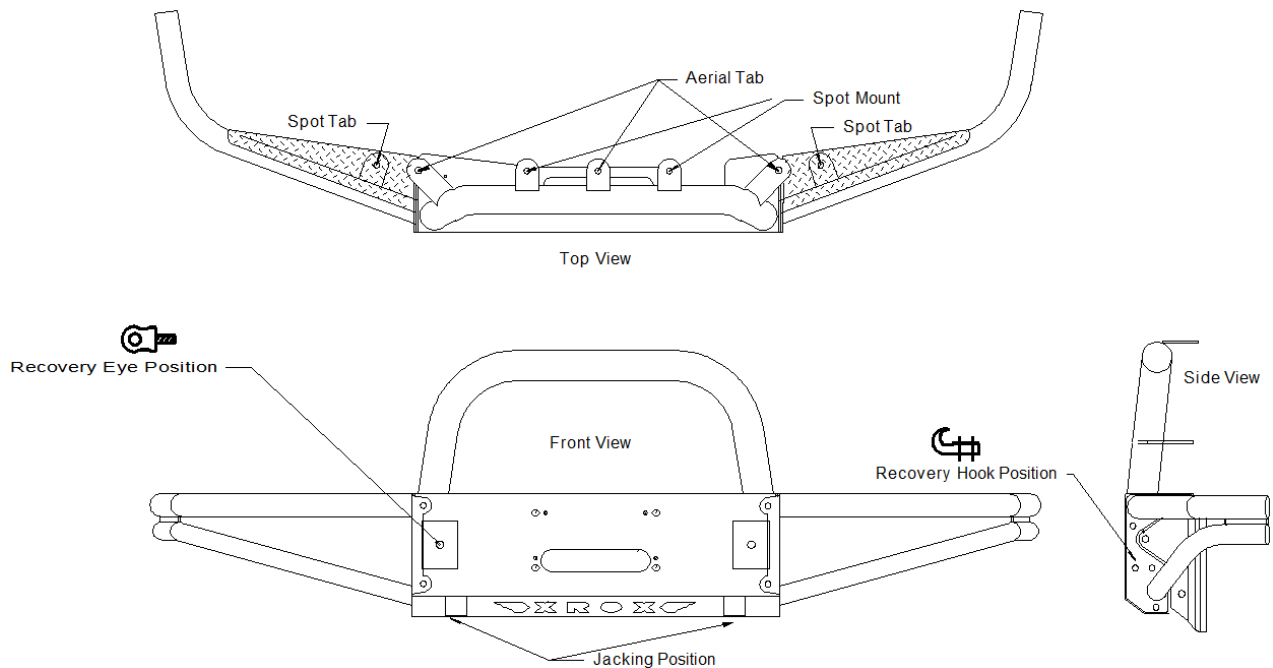


# Outback Accessories Australia

Part No. XR100L - XROX Steel Tube Bar

## Toyota Landcruiser 100 Series (Live Axle)



This bar has detachable side wings that can be replaced if damaged; plus 6 spot tab, 3 aerial tabs, 2 jacking positions, 2 recovery eye and 2 hook locations. (Recovery eyes & hooks are not provided in this kit). The bar has been developed to accept up to a 15,000Lb. Warn low mount winch.

(Note: 50mm Lift mounts are available P/No.XR100-4 Mount ID: L5).

**NOTE:** Mk2 105 series (2002 – 2007) may require the bumper support to be trimmed.

**This bar & fitting kit is certified as being compatible with the Air Bag system of this vehicle. This sticker is to be attached to the up side of the centre section of the bumper pressing. The vehicle make and model need to be marked on the sticker with a ball point pen after it has been attached to the bar.**

### Fitting Instructions

1. Remove bumper from vehicle.
2. Fit the blanking plugs to the tube wing ends and assemble the side tube wings to the bar centre. 6) M10 bolts, washers, s/washers, nuts, 2) M12 button head allen bolts **per side** are used to bolt the front of the side wing to the centre.
3. Fit the 100 Series mounts to the chassis. 3) M12x50x1.25 bolts, washers, s/washers, 2) 10x30x1.25, bolts, washers, s/washers, 1) M12x40x1.25 bolt, washer and s/washer **per side**. **NOTE:** On some models the air con pipe on the passengers side can interfere with the mount and will have to be gently bent outwards to allow for a 5-10mm clearance.
4. Fit the assembled tube bar to the mounts and align the bar to the vehicle. 4) M12 bolts, flat washers, s/washers and nuts **per side**. Tighten all bolts.
5. Fit the number plate with the existing screws.

**Kit Contents**

Qty.	Description	Qty.	Description
1	100 XROX Bar Centre ( <b>C02</b> )	20	12mm Spring Washer
1	100 XROX Bar Side Wing R/H ( <b>W07</b> )	32	12mm Flat Washers
1	100 XROX Bar Side Wing L/H ( <b>W08</b> )	16	12mm Nuts
2	100 Bar Mounts (XR100-1) (ID: L)	4	10x30x1.25 fine Bolts
1	<b>AIR BAG Protection Sticker</b>	12	10x25mm Bolts
4	Plastic Tube Inserts 48mm (ID 42mm )	16	10mm Spring Washers
6	12x50x1.25 fine Bolts	28	10mm Flat Washers
2	12x40x1.25 fine Bolts	12	10mm Nuts
8	12x35mm Bolts	1	Fitting instructions
4	12x40mm button head allan bolts		

Kit Packed by:	Checked By:	Date:
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