

Assembly and Fitting Instructions

Installation should only be performed by a suitably skilled person.

Part numbers DSG040 Updated – JAN 2020

Step 1

Fit <u>Front Mounting Bracket</u> to a suitable position on the trailer drawbar using the <u>U Bolt M12 x 75 x 110</u> or <u>U Bolt M12 x 75 x 150</u> depending on chassis thickness

Warning:- Ensure any cables running along or under the chassis are not interred with



Step 2

Fit <u>Outer Mounting Plates</u> to each end of the <u>Front Mounting Bracket</u> using the <u>M12 x 25 Bolts, Spring Washer and nuts</u>. Do tighten at this stage as these may need adjusting in or out during the assembly process.





Step 3

Fit <u>Rear Mounting Bracket</u> to trailer chassis using the <u>Square U bolt M10 x 40 x 175</u> and <u>Lower Mounting Plate.</u>

Warning:- Ensure any cables running along or under the chassis are not interred with





Step 4

Fit <u>Lower Tube</u> to <u>Front Mounting Bracket</u> using the <u>Small Round U Bolt M10 x 42</u>. Top of the tube should be positioned in line with the slot in the mounting bracket plate. Adjust position of <u>Rear Mounting Bracket</u> if required. Fit <u>Lower Tube</u> to <u>Rear Mounting Bracket</u> using the <u>Small Round U Bolt M10 x 42</u>.





Step 5

Slide the <u>Front Support Tube RH</u> into the end of the <u>Lower Tube</u> and secure to <u>Front Mounting Bracket</u> with a <u>Small Round U Bolt M10 x 42</u>.



Step 6

Slide the <u>Upper Rear Tube RH</u> into the end of the <u>Front Support Tube RH</u> using the RIGHT "A" labels as a guide.



Step 7

Slide the <u>Rear Mounting Tube</u> into the <u>Lower Tube</u> and end of <u>Upper Rear Tube</u> (RIGHT "B").

Secure to Rear Mounting Bracket with a Small Round U Bolt M10 x 42.



Step 8

Attach the Mesh using the bungee cords.



Step 9

Attach the <u>Front Cross Brace Assembly</u> to the <u>Front Support Tube RH & LH</u> using 2 off the <u>Small Round U Bolts M10 x 42</u> .

By removing the <u>stainless bolts</u> the width of the Front Cross Brace can be adjusted to suit the required gap.





Secure all Fasteners



PERIODICALLY CHECK TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTUAL COMPONENTS ARE SOUND.

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