# CRUISEMASTER OTD 035

3.5 TONNE ALL-TERRAIN COUPLING

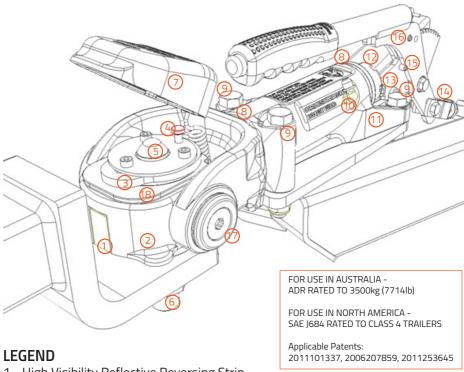


INSTALLATION • MAINTENANCE • WARRANTY • ACCESSORIES

CRUISEMASTER.COM.AU

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# **PRODUCT FEATURES**



- 1. High Visibility Reflective Reversing Strip
- 2. Impact Resistant Bumper
- 3. Locking Slide Plate
- 4. Lock Button Push Down to Release Lock Plate
- 5. Pin Locating Port
- 6. Tow Pin Shaft (7/8" UNF AU or 1" UNF US Thread)
- 7. Gen.2 Check-Lock Dust Cap
- 8. Spindle Bushes
- 9. Mounting Bolts
- 10. Grease Nipple
- 11. Support Webbing
- 12. Slotted Nut & Pin
- 13. Handbrake Mount
- 14. Handbrake Cable Mounting Holes
- 15. Limiting Roll Pin Can be removed for increased clearance
- 16. Padlock Hole
- 17. Yoke Pivot Bolt Only to be adjusted by a Cruisemaster approved repairer
- 18. Universal Full Universal Assembly includes Bumper & Locking Assembly

# **INSTALLATION**

## Mounting the DO35 Tow Pin onto the Tow Bar

For **Australian** supplied couplings, fit tow pin to towbar using spring washer and 7/8" UNF nut supplied and torque to 440Nm (325lbs.ft).

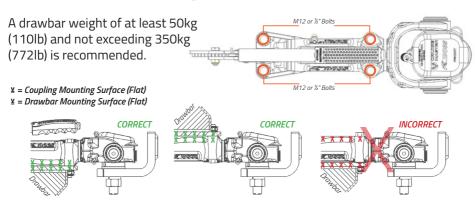
For **American** supplied couplings, fit tow pin to towbar using spring washer and 1" UNF nut supplied and torque to 530Nm (390lbs.ft).



It may be necessary to hold the tow pin in place using the supplied c-spanner.

## Bolting the DO35 Coupling onto the Drawbar

Always use four new bolts to secure Coupling to Trailer. Bolt grades to be minimum M12 Class 8.8 torqued to 90Nm (66lbs.ft) or ½" Grade 5 bolts torqued to 100Nm (74lbs.ft). Use either nylon insert nuts or spring washers. DO NOT ATTEMPT TO WELD the coupling to the drawbar. The coupling must always be mounted flat on the drawbar plate. The DO35 V3Plus model can be mounted to the underside of the drawbar where drawbar design allows.



## Use of Weight Distribution Hitches

The DO35 can be used with load distribution hitches providing the coupling movement is not obstructed and the maximum downward load of 350kg (772lb) prior to tightening of bars is not exceeded. With a WDH adaptor attached to the vehicle, clearance should also be checked to ensure the trailer drawbar does not foul, particularly in tight reversing situations.

<sup>\*</sup>WDH Adaptors for inproved clearance with Hayman Reese Systems Available (See Accessories)

# HITCHING UP WITH THE DO35

#### STEP 1

Ensure the Tow Pin Cover is removed from Tow Pin.

#### Step 2

The Tow Pin and Universal should be free of sand, dirt and foreign objects. Lightly greased to ensure premature wear is avoided.

#### Step 3

Set the coupling to the unlocked position. Do so by pushing down on the Red Lock Button while simultaneously pushing back the Locking slide plate towards the Red Lock Button. When in position the Lock Button will spring back and pressure will be removed from the Locking Plate. At this stage in the unlocked position the viewing port in the centre of the locking mechanism should be clear.

#### Step 4

Raise height of trailer so the coupling is above the vehicle Tow Pin height by adjusting Jockey Wheel or Stand.

#### Step 5

Align Coupling over Tow Pin by moving either vehicle or trailer, then lower coupling onto tow pin using Jockey Wheel or Stand. Ensure that the Universal is fully seated on the Tow Pin; the Tow Pin will protrude through locking plate as visible via the view port.

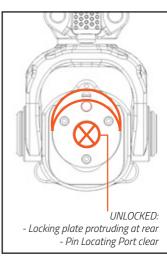
#### Step 6

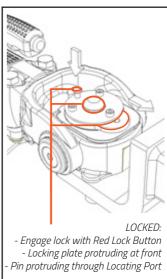
Once in position Push the same Red Lock Button used in Step 3 to reset the locking plate into the locked position. The Locking Plate will slide forward into place simultaneously to the button push.

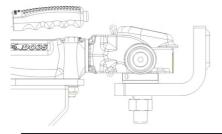
#### Step 7

Secure the Checklock Cap, the cap will emit an audible snap when secured correctly.

For video instructions visit http://cruisemaster.com.au/ videos or search on YouTube "Cruisemaster - Hitching Up with the DO35"







Final stage of hitching up will look as per above.

If you are not confident in fitting this product yourself, contact Cruisemaster to find your closest preferred service agent.

#### **SAFETY**

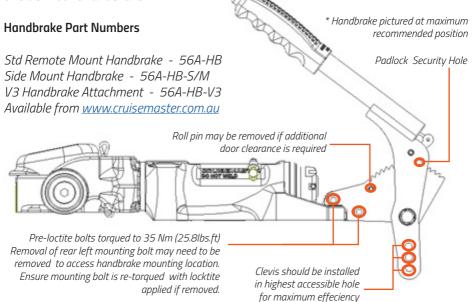
- Keep hands and fingers clear of coupling when attaching.
- Ensure trailer safety chains are attached whilst coupling or uncoupling.
- Do not use Tow Pin or Coupling for recovery purposes.

## **HANDBRAKE**

If you have a coupling with a part number ending in "-I" this indicates the model includes an "Intergrated" Handbrake.

Part numbers ending in "-R" indicates the Handbrake is "Removed".

Some drawbar designs will restrict the handbrake on an intergrated model, in this situation we recommend the use of a Cruisemaster remotely mounted handbrake or side mount handbrake.

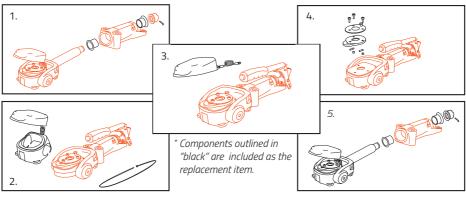


# **MAINTENANCE**

### To ensure a long service life we recommend the following periodic maintenance procedures.

- Keep the Tow Pin and Universal mating surfaces clean and lightly greased at all times.
- Check the condition of Tow Pin O-Ring and replace if necessary (O-Ring: BS115 (11/16" x 7/8" x 3/32" (Widely Available)).
- 3. Regularly lubricate grease points with multi-purpose lithium grease.
- Periodic adjustment of the Slotted Nut & Pin may be required if coupling 'Yoke' loosens in the housing excessively, to be completed by a competent person.
- Flush with clean water or air hose if locking mechanism does not open fully due to dirt ingress.
- \* Cruisemaster recommends a thorough maintenance check is conducted every 10,000 Km or 12 months.
- \* Please note while the DO35's E-Coat provides superior corrosion protection it may fade with extended exposure to UV. This does not affect the operation of the DO35. To best maintain the finish of the product, we recommend covering the DO35 coupling when not in use if stored outside and exposed to direct UV.

## **Available Replacement Parts**



- 1. V3 Spindle Bush Kit (18D-D035-SPINDLE-BUSH-V3) (18D-D035-CAP-V3-PLUS)
- 3. V3 Plus Dust Cap w/ Lanyard
- 4. Locking Mechanism Kit (18D-D035-REPAIR-V2-V3)

2. V3 Plus Bumper & Dust Cap Kit (18D-D035-BUMPER-V3-PLUS) 5. V3 Plus Yoke & Universal Kit (18D-D035-Y0KE-V3-PLUS)

For a complete list of spare components visit cruisemaster.com.au/shop.

## **ACCESSORIES**

Looking to set up a second vehicle to tow with your D035, looking for a D035 enhancement or simply replaceing a misplaced item?

There is a full range of supported accessories for the DO35.

Tow Pin Kit (Incl. Pin / Cover / Tool) - 18D-D035-TP-WF-7/8-KIT

Pin Cover - 18D-HM-D035-COV-PIN

Universal C-Spanner - 50K-133

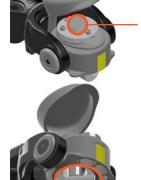
WDH2 Adaptor Kit (HR Classic) - 18D-HM-WDH-2

WDH3 Adaptor Kit (HR Standard) - 18D-HM-WDH-3

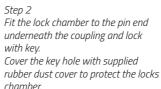
WDH Adaptor Pin (HR Standard) - 18D-D035-TP-WX-KIT

# **CRUISEMASTER BI-LOCK (COUPLING LOCK)**

Keep your investment safe and secure with the Cruisemaster Bi-Lock.



Step 1
Insert machined pin into the top of the coupling and engage the locking mechanism.





For a complete list of spare components visit <u>cruisemaster.com.au/shop</u>.



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This product comes standard with a 3 year warranty. A complimentary 2 year warranty extension is available for this product.

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